

TULMAR



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PB67-43001-33
Job Sheet 173299



Part No: PB67-43001-33

Job Qty: 5 pcs

Part Name: Upper Pad Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 08-06-20 new issue DD verified by:ec IPP Rev C 10.09.28 per rev C dwg EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		4/14/18	0.00	0.00	Start Up Waterjet		SC 18/03/17
100	Waterjet	5 pcs		4/14/18	0.00	0.48	Waterjet1		SC 18/03/17
110	QC	5 pcs		4/14/18	0.00	0.00	QC2 Waterjet-4		SC 18/03/17
120	QC	5 pcs		4/14/18	0.00	0.00	QC8-6		38
130	Small Fab	5 pcs		4/14/18	0.00	0.30	Small Fab-2		3-88 DAS
140	QC	5 pcs		4/14/18	0.00	0.00	QC5		33
150	HandFinish	5 pcs		4/14/18	0.00	0.37	HandFinish1		SA 18-04-11
160	Powdercoat	5 pcs		4/14/18	0.00	0.12	Powdercoat5		BLDAS-4-13
170	QC	5 pcs		4/14/18	0.00	0.00	QC3		11
180	Small Fab	5 pcs		4/16/18	0.00	0.30	Small Fab-2		APR 17 2018
190	QC	5 pcs		4/16/18	0.00	0.00	QC5		APR 25 2018
200	Purchasing Outsource	5 pcs		4/16/18	0.00	0.00	Purchasing Outsource 19		CC 18-4-28
210	Packaging	5 pcs		4/16/18	0.00	0.00	Packaging2		AT 18/5/18
220	QC	5 pcs		4/16/18	0.00	0.00	QC6		MAY 2 8 2018
230	Packaging	5 pcs		4/16/18	0.00	0.00	Packaging3-1		DAS 9-30 D.M.L.
240	QC	5 pcs		4/16/18	0.00	0.00	QC21		21 MAY 2 8 2018

Part Op 100 - 1-Cut as per Dwg B67-43001-325 ***Use cutting file -325***** Dwg Rev: C Prog Rev: C 2-Debur if

Descriptions: necessary

130 - 1- counter sink rivet holes as per dwg

160 - START TIME: 10:25 OVEN TEMPERATURE: 320° FINISH TIME: 10:55

180 - 1- Assemble as per dwg B67-43001

200 - SEND TO TALMAR FOR FOAM AND FABRIC P0039739

M 138014

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.032	2024-T3 .032 Sheet	1.5320 sf (.3064 ea)	90-Start up Operation	
MS20426AD3-4	Rivet	50 Ea (10 ea)	90-Start up Operation	5018535
MS21075L3	Nut Plate	25 Ea (5 ea)	90-Start up Operation	FM137659-3

5009810

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.032	2	54	0
180-Small fab.	MS20426AD3-4	50	4,260	0
	MS21075L3	25	376	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S052431



Part: PB67-43001-33

Job No: 173299

Serial No/Batch: S052431

Revision:

Inspector:

Date: 03/17/18

Part Specifications

Specifications could not be found.

Plex 2/27/18 2:44 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039739**

Supplier: TUL001-VC
Tulmar Safety Systems
1123 Cameron St
Hawkesbury
ON
K6A 2B8 Canada
Phone: 613 632 1282
Fax: 613 632 2030

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039739
PO Date: 4/27/18
Due Date: 6/1/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	PB67-43001-33			Upper Pad Assembly SEND TO TALMAR FOR FOAM AND FABRIC Job sheet # 173299	Firmed	6/1/18	5 pcs	0 pcs 58	5 pcs	\$94.88/pcs	\$474.40
Grand Total:											\$474.40

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 5/28/18 9:29 AM dart.tsimiklis.chrisoula

DAS
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9-89

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8

Tel: 613-632-1282
Fax: 613-632-2030
GST R132478223
MID : XOTULSAF1123HAW
email: info@tulmar.com

Packing Slip No Page

63549 1

Ship Date
5/22/2018

Bill To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Order number	Sales order date	Account number	Loc	Account manager
36021	5/15/2018	CDART100	H	Francine Bigras
PO number	Ship via	Shipping Terms		
039739	Pick-Up			
Item No. Description	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order
8421-107 Dart Blade Fold Kit - Pad #8 Drawing No: B67-43001-33+MU DWG Rev: C+1 SF 45020	5.00	EA	5.00	
Lot no.: BATCH0000000009	5.00			

DAS
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MAY 28 2018

Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

Authorized Inspector

Jessie Lee Loomis

Date:

MAY 22 2018